



2021 Price List

Block Machining

Clean		72.00
Tap oil holes & install restrictors SBC or BBC		60.00
Clearance block for rods	Hourly Rate	
Resize Block (up to .060)		
	4 Cylinder	158.00
	6 Cylinder	185.00
	8 Cylinder	213.00
Street Finish Cylinder Honing		
	4 Cylinder	210.00
	6 Cylinder	235.00
	8 Cylinder	265.00
**Discount: \$40 for bore and hone combination		

Competition Block Machining

Bore 8 Cylinder (up to .060)		213.00
Competition Hone with Plates		395.00
Deck square mains with fixture		290.00
Install sleeve (labor)		200.00
Install cam bearings		80.00
Install freeze plugs (each)		7.50
Line hone (touch-in)		285.00
	includes cut caps	325.00
Line hone damaged blocks	Hourly Rate	
Sonic check block		140.00
Set Main Bearing Clearance		90.00

Crankshaft Services

Magnaflux		45.00
Clean and Polish		85.00

Competition Head Work

Competition Multi-Angle valve job		395.00
Titanium valves		60.00
Assemble & Set installed height		80.00
Back cut valves (each)		10.00
Cut for teflon seals		65.00
Cut for oversize springs diameter only		80.00
Machine for screw-in studs		220.00
	canted heads	240.00
Install bronze guides & wet hone to size		325.00
Cylinder Head Porting		Price on Request

Competition Engine Services

File-fit rings		85.00
Blueprinting		Price on Request
Side Clearance Rods		Price on Request
Degree Cam		Price on Request
C.C. Heads		Hourly Rate
Custom Engine Assembly		Price on Request
Check Bearing Clearances		Price on Request

Replace Seats

Set up & first seat		40.00
Each Additional Seat		30.00

Head Re-Surfacing

4 Cylinder		
	Cast Iron	84.00
	Aluminum	84.00
Straight 6 Cylinder		
	Cast Iron	100.00
	Aluminum	100.00
V-6 or V-8 (up to .010)		
	Cast Iron	84.00 each
	Aluminum	84.00 each

**Intake or exhaust side priced per job

**Additional charge for extra set up



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Rod and Piston Work

Remove & replace press fit (each)	16.00
Remove & Replce non stock applications	Hourly Rate
Check big end (each)	9.00
Check big end & hone to size (each)	16.00
Magnaflux rods (each)	10.00

Rod and Piston Work

Pin-fit small end (each)	15.00
Re-bush small end (each)	Hourly Rate
Pin fit piston (each)	15.00
Fly-cut reliefs, dome machining, & contouring	Hourly Rate
Set rod clearance	90.00

Head Work

Valve Job		
4 Cylinder	165.00	
4 Cylinder (4 Valve)	198.00	
For non-adjustable valves add	45.00	
6 Cylinder	225.00	
6 Cylinder (4 Valve)	271.00	
For non-adjustable valves add	55.00	
8 Cylinder	280.00	
8 Cylinder (4 Valve)	335.00	
For non-adjustable valves add	75.00	
Replace Valve Guides (1-4)	18.00	
Replace Valve Guides (5 and up)	18.00	
Magnaflux (per head)	35.00	
**Disassembly and assembly included on most applications		

Intake & Cylinder Head Porting

Price on Request

Balancing Services

Complete Rotating Assembly	375.00
Crankshaft ONLY	240.00
Pistons	Hourly Rate
Rods	Hourly Rate

Balancing Services

Heavy Metal Installation Labor (per slug)	60.00
**Heavy metal pricing based on size and quantity	Price on Request

Competition Engine Services

File-fit rings	85.00
Blueprinting	Price on Request
Side Clearance Rods	Price on Request
Degree Cam	85.00/hour
C.C. Heads	85.00/hour
Custom engine assembly	Price on Request
Check bearing clearances	Price on Request

Flow Testing & Porting

Flow single intake and exhaust	75.00
Each Additional Hour	90.00

Miscellaneous Cleaning Services

Clean iron intake	60.00
Clean & glass bead aluminum intake	Starting at 75.00
Clean Cylinder Heads (each)	34.00
Clean Block	75.00
Clean Crankshaft	40.00
Rod Cleaning	6.00 each

Dyno Services

850.00/day