



2019 Price List

Block Machining

Clean	65.00
Tap oil holes & install restrictors SBC or BBC	45.00
Clearance block for rods	Hourly Rate
Resize Block (up to .060)	
4 Cylinder	138.00
6 Cylinder	165.00
8 Cylinder	193.00
Street Finish Cylinder Honing	
4 Cylinder	195.00
6 Cylinder	220.00
8 Cylinder	250.00

**Discount: \$40 for bore and hone combination

Competition Block Machining

Bore 8 Cylinder (up to .060)	185.00
Competition Hone with Plates	360.00
**Discount: \$40 for bore and hone combination	435.00
Deck square mains with fixture	250.00
Install sleeve (labor)	180.00
Install cam bearings	75.00
Install freeze plugs (each)	6.00
Line hone (touch-in)	250.00
includes cut caps	275.00
Line hone damaged blocks	Hourly Rate
Sonic check block	120.00
Set Main Bearing Clearance	75.00

Crankshaft Services

Chamfer Oil Holes	75.00
Magnaflux	38.00
Clean and Polish	75.00

Competition Head Work

Competition Multi-Angle valve job	375.00
Titanium valves	30.00
Assemble & Set installed height	65.00
Back cut valves (each)	5.00
Cut for teflon seals	50.00
Cut for oversize springs diameter only	65.00
Machine for screw-in studs	180.00
canted heads	200.00
Install bronze guides & wet hone to size	250.00
Cylinder Head Porting	Price on Request

Competition Engine Services

File-fit rings	85.00
Blueprinting	Price on Request
Side Clearance Rods	Price on Request
Degree Cam	Price on Request
C.C. Heads	Hourly Rate
Custom Engine Assembly	Price on Request
Check Bearing Clearances	Price on Request

Replace Seats

Set up & first seat	35.00
Each Additional Seat	22.00

Head Re-Surfacing

4 Cylinder		
	Cast Iron	75.00
	Aluminum	75.00
Straight 6 Cylinder		
	Cast Iron	90.00
	Aluminum	90.00
V-6 or V-8 (up to .010)		
	Cast Iron	75.00 each
	Aluminum	75.00 each

**Intake or exhaust side priced per job

**Additional charge for extra set up



2019 Price List

Rod and Piston Work

Remove & replace press fit (each)	13.00
Remove & Replce non stock applications	Hourly Rate
Check big end (each)	6.00
Check big end & hone to size (each)	13.50
Magnaflux rods (each)	6.00

Rod and Piston Work

Pin-fit small end (each)	12.00
Re-bush small end (each)	Hourly Rate
Pin fit piston (each)	12.00
Fly-cut reliefs, dome machining, & contouring	Hourly Rate
Set rod clearance	65.00

Head Work

Valve Job		
	4 Cylinder	145.00
	4 Cylinder (4 Valve)	178.00
	For non-adjustable valves add	37.50
	6 Cylinder	205.00
	6 Cylinder (4 Valve)	251.00
	For non-adjustable valves add	48.00
	8 Cylinder	260.00
	8 Cylinder (4 Valve)	315.00
	For non-adjustable valves add	60.00
Replace Valve Guides (1-4)		15.00
Replace Valve Guides (5 and up)		15.00
Magnaflux (per head)		30.00
**Disassembly and assembly included on most applications		

Intake & Cylinder Head Porting

Price on Request

Balancing Services

Complete Rotating Assembly	325.00
Crankshaft ONLY	210.00
Pistons	Hourly Rate
Rods	Hourly Rate

Balancing Services

Heavy Metal Installation Labor (per slug)	55.00
**Heavy metal pricing based on size and quantity	Price on Request

Competition Engine Services

File-fit rings	82.00
Blueprinting	Price on Request
Side Clearance Rods	Price on Request
Degree Cam	75.00/hour
C.C. Heads	60.00/hour
Custom engine assembly	Price on Request
Check bearing clearances	Price on Request

Flow Testing & Porting

Flow single intake and exhaust	60.00
Each Additional Hour	65.00

Miscellaneous Cleaning Services

Clean iron intake	45.00
Clean & glass bead aluminum intake	Starting at 75.00
Clean Cylinder Heads (each)	29.00
Clean Block	66.00
Clean Crankshaft	35.00
Rod Cleaning	4.00 each

Dyno Services

700.00/day